

765 Birm Water Filters

1. Read all instructions carefully before operation.
2. Avoid pinched o-rings during installation by applying (provided with install kit) NSF certified lubricant to all seals.
3. This system is not intended for treating water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

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Table of Contents

	PAGE
Unpacking / Inspection	2
Safety Guide	2
Proper Installation	3
Specification	4
Before Starting Installation	5
Sizing Requirements	7
Installation Instructions	8
System Start Up	10
About The System	12
Maintenance	14
Main Repair Parts	16
Trouble Shooting	23
Warranty	24

Unpacking / Inspection

Be sure to check the entire unit for any shipping damage or parts loss. Also note damage to the shipping cartons. Contact the transportation company for all damage and loss claims. The manufacturer is not responsible for damages in transit.

Small parts, needed to install the softener, are in a parts bag. To avoid loss of the small parts, keep them in the parts bag until you are ready to use them.

Safety Guide

For your safety, the information in this manual must be followed to minimize the risk of electric shock, property damage or personal injury.

- Check and comply with your provincial / state and local codes. You must follow these guidelines.
- Use care when handling the filter tank. Do not turn upside down, drop, drag or set on sharp protrusions.
- The system works on 120 volt-60 Hz electrical power only. Be sure to use only the included transformer.
- Transformer must be plugged into an indoor 120 volt, grounded outlet only.
- **WARNING:** This system is not intended for treating water that is microbiologically unsafe or of unknown quality without adequate disinfection before or after the system.

Proper Installation

This water filter system must be properly installed and located in accordance with the Installation Instructions before it is used.

- **Do not** install or store where it will not be exposed to temperatures below freezing or exposed to any type of weather. Water freezing in the system will break it. Do not attempt to treat water over 100°F.
- **Do not** install in direct sunlight. Excessive sun or heat may cause distortion or other damage to non-metallic parts.
- Properly ground to conform with all governing codes and ordinances.
- Use only *lead-free solder and flux* for all sweat-solder connections, as required by state and federal codes.
- Maximum allowable inlet water pressure is 125 psi. If daytime pressure is over 80 psi, night time pressure may exceed the maximum. Use a pressure reducing valve to reduce the flow if necessary.
- **WARNING:** Discard all unused parts and packaging material after installation. Small parts remaining after the installation could be a choke hazard.

Specifications

Specifications	765BM-75	765BM-100	765BM-150	765BM-200	765BM-300
Service Flow Rates					
Normal	4.0 gpm	5.0 gpm	7.0 gpm	10.0 gpm	12.0 gpm
Peak	5.0 gpm	7.0 gpm	10.0 gpm	12.0 gpm	15.0 gpm
Micron Rating	15-20 micron	15-20 micron	15-20 micron	15-20 micron	15-20 micron
Backwash Flow Rate	4.0 gpm	5.0 gpm	7.0 gpm	10.0 gpm	14.0 gpm
Filter Media Volume - Cubic Feet	0.75 ft ³	1.0 ft ³	1.5 ft ³	2.0 ft ³	3.0 ft ³
Filter Tank Size	8x44	9x48	10x54	12x52	14x65
Tank Jacket / Media Loaded	Yes	Yes	Yes	No	No
Shipping Weight	79 lbs	118 lbs	144 lbs	198 lbs	342 lbs

- Continuous operation at flow rates greater than the service flow rate may affect capacity and efficiency performance.
- The manufacturer reserves the right to make product improvements which may deviate from the specifications and descriptions stated herein, without obligation to change previously manufactured products or to note the change.
- Peak flow rates are intended for intermittent use only and are for residential application only
- At the stated service flow rates, the pressure drop through these devices will not exceed 15 psig

Birm Filter

A backwashing-type filter containing special media that causes the iron in the air-injected water to precipitate throughout the filter bed. This process produces an iron removal capacity of up to 30,000 ppm. The media requires no chemical regenerant for oxygen enrichment. Periodic backwashing of the filter bed flushes the precipitated iron to the drain and readies the filter for use again. The duration of the backwash procedure will vary depending on the iron concentration but generally is 10 minutes total. The frequency of backwashing depends on iron concentration and water usage and ranges from daily to once every 10 days.

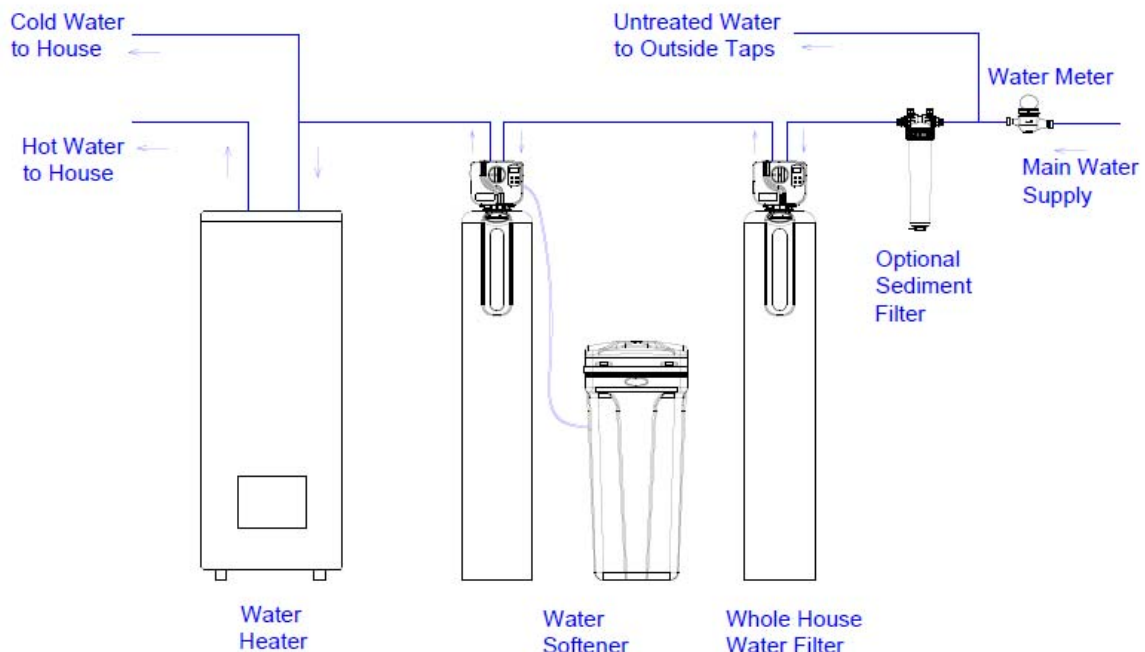
Before Starting Installation

Tools, Pipe, and Fittings, Other Materials

- Pliers
- Screwdriver
- Teflon tape
- Razor knife
- Two adjustable wrenches
- Additional tools may be required if modification to home plumbing is required.
- Plastic inlet and outlet fittings are included with the filter. To maintain full valve flow, 3/4" or 1" pipes to and from the filter fittings are recommended. You should maintain the same, or larger, pipe size as the water supply pipe, up to the softener inlet and outlet.
- Use copper, brass, or PEX pipe and fittings.
- Some codes may also allow PVC plastic pipe.
- ALWAYS install the included bypass valve, or 3 shut-off valves. Bypass valves let you turn off water to the filter for repairs if needed, but still have water in the house pipes.
- 5/8" OD drain line is needed for the valve drain. A 10' length of hose is included with some models.

Where To Install The Filter

- Place the filter tank as close as possible to the pressure tank (well system) or water meter (city water).
- Place the filter tank as close as possible to a floor drain, or other acceptable drain point (laundry tub, sump, standpipe, etc.).
- Connect the filter to the main water supply pipe BEFORE the water heater. **DO NOT RUN HOT WATER THROUGH THE FILTER.** Temperature of water passing through the filter must be less than 100 deg. F.
- Do not install the filter in a place where it could freeze. **Damage caused by freezing is not covered by the warranty.**
- Put the filter in a place water damage is least likely to occur if a leak develops. The manufacturer will not repair or pay for water damage.
- A 120 volt electric outlet, to plug the included transformer into, is needed within 6 feet of the filter. The transformer has an attached 6 foot power cable. **Be sure the electric outlet and transformer are in an inside location, to protect from wet weather.**
- If installing in an outside location, you must take the steps necessary to assure the filter, installation plumbing, wiring, etc., are as well protected from the elements, contamination, vandalism, etc., as when installed indoors.
- **Keep the filter out of direct sunlight.** The sun's heat may soften and distort plastic parts.



Sizing Requirements

Water Pressure

The water system must have a pump big enough to deliver the recommended backwash rate with a minimum pressure at the inlet of the filter of 30 psi. If the existing system cannot do this, it must be upgraded to do so. Whenever possible, the water system should be adjusted to deliver at least 30 psi for even more satisfactory results.

Backwash Flow Rates

The most important criteria in sizing a filter is the capacity of the pump. The water must pass through the filter media at the proper service flow rate. The filter must also be backwashed at a flow rate sufficient to dislodge and remove the captured particles. Failure to provide sufficient water will cause a build-up of particles in the filter media, impairing its ability. In order for your filter to backwash and rinse properly, your pump must be capable of providing the backwash flow rates indicated on page 4.

Check Your Pumping Rate

Two water system conditions must be checked carefully to avoid unsatisfactory operation or equipment damage:

1. Minimum water pressure required at the filter tank inlet is 20 psi.
2. Measuring the pumping rate of your pump:

With the pressure tank full, draw water into a container of known volume, and measure the number of gallons drawn until the pump starts again. This is draw-down. Divide this figure by cycle time and multiply the result by 60 to arrive at the pumping rate in gallons per minute (gpm). To aid in your calculation, insert the date in the following formula:

DRAW-DOWN _____ ÷ CYCLE TIME _____ x 60 = PUMPING RATE _____ (gals)
(secs.) (Gpm)

EXAMPLE: CYCLE TIME is 53 seconds. DRAW-DOWN is 6 gallons; then, PUMPING RATE equals:

$$6 \text{ gallons} \div 53 \text{ seconds} \times 60 = 6.8 \text{ gpm}$$

See chart on page 4 for minimum flow rates.

NOTE: If your pumping rate is inadequate for the model, do not install your filter until the problem has been corrected.

Installation Instructions

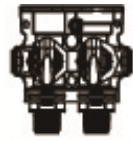
1. If your hot water tank is electric, turn off the power to it to avoid damage to the element in the tank.
2. If you have a private well, turn the power off to the pump and then shut off the main water shut off valve. If you have municipal water, simply shut off the main valve. Go to the faucet, (preferably on the lowest floor of the house) turn on the cold water until all pressure is relieved and the flow of water stops.
3. Locate the filter tank close to a drain where the system will be installed. The surface should be clean and level.
4. Connect the inlet and outlet of the filter using appropriate fittings. Perform all plumbing according to local plumbing codes.
 - Use a ½" minimum pipe or tubing size for the drain line
 - **ON COPPER PLUMBING SYSTEMS BE SURE TO INSTALL A GROUNDING WIRE BETWEEN THE INLET AND OUTLET PIPING TO MAINTAIN GROUNDING.**

Any solder joints near the valve must be done before connecting any piping to the valve. Always leave at least 6" (152 mm) between the valve and joints when soldering pipes that are connected to the valve. Failure to do this could cause damage to the valve.

5. Connect the drain hose (10 ft included) to the valve and secure it with a hose clamp (also included). Run the drain hose to the nearest laundry tub or drain pipe. This can be ran up overhead or down along the floor. If running the drain line more than 20 ft overhead, it is recommended to increase the hose size to 3/4". NEVER MAKE A DIRECT CONNECTION INTO A WASTE DRAIN. A PHYSICAL AIR GAP OF AT LEAST 1.5" SHOULD BE USED TO AVOID BACTERIA AND WASTEWATER TRAVELLING BACK THROUGH THE DRAIN LINE INTO THE FILTER.
6. Using the Allen Key (included), place the unit in the bypass position. Slowly turn on the main water supply. At the nearest cold treated water tap nearby remove the faucet screen, open the faucet and let water run a few minutes or until the system is free of any air or foreign material resulting from the plumbing work.
7. Make sure there are no leaks in the plumbing system before proceeding. Close the water tap when water runs clean.
8. Proceed to start up instructions.

Note: *The unit is not ready for service until you complete the start-up instructions.*

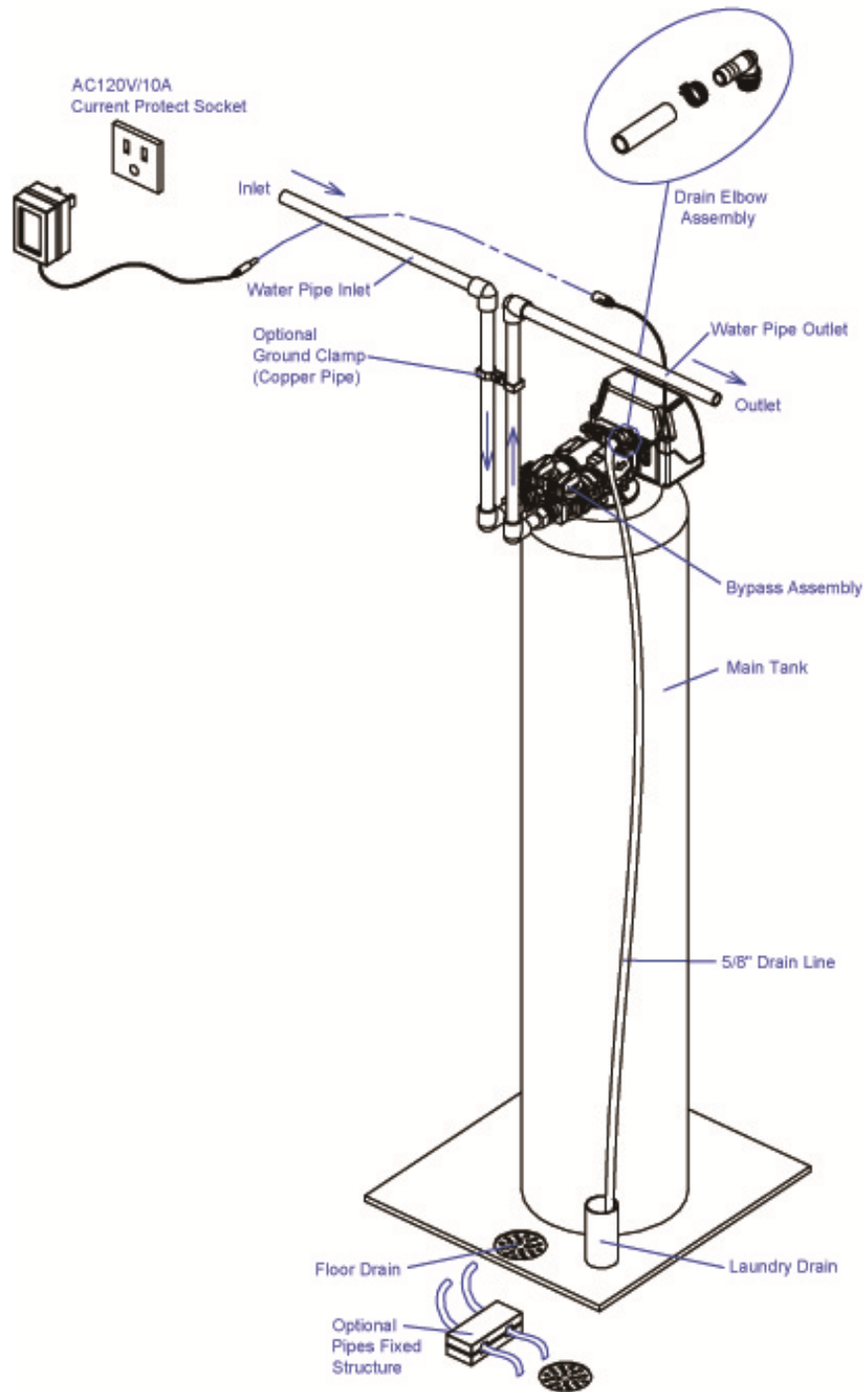
Filter Installation



Service Position



Bypass Position



System Start-Up

Key Pad Configuration

SETTINGS	This function is to enter the basic set up information required at the time of installation.
SELECT	Pressing this key allows the user to change the value of each setting.
DOWN / UP	Increase or decrease the value of the settings while in the programming mode.



Start-up Instructions

1. Plug the valve into an approved power source.
2. When power is supplied to the control, the screen will display "WAITING PLEASE" while it finds the service position.
3. Start an Immediate Manual Regeneration. The valve will immediately start moving to the BACKWASH position.
4. Open the inlet on the bypass valve slightly and very slowly allow water to enter the unit. (If the water enters too quickly it will push the carbon up into the control valve and get plugged).
5. Once the unit has filled sufficiently that water is at least equal to the height of the top of the media shut down the water for 15 – 20 minutes for the carbon to soak. Unplug the power cable. After the carbon has soaked for the recommended time continue by plugging the power cable back in.
6. Turn the water back on slowly to backwash until water runs clear to drain.
7. Press any button to advance to the RINSE position. Check the drain line flow. Allow the water to run for 3-4 minutes or until the water is clear.
8. The valve will automatically advance to the SERVICE position after the RINSE cycle is complete. Open the outlet valve on the bypass, then open the nearest treated water faucet and allow the water to run until clear, close the tap and replace the faucet screen.
9. Program time, date, and number of days between regenerations into controller using Programming Instructions

Programming Instructions

Backwash Frequency

The table below can be used to help determine the frequency of regeneration for Multi-Media and Taste & Odour filters. Use this table as a guide since individual circumstances will require more or less frequent regenerations. This can be adjusted by the home owner to suite their individual needs with frequencies available from 1 – 99 days. To prevent bacterial build up in the media, activated carbon filters should not exceed 6 days between backwashes.

Sediment	Mild					Average					Extreme				
Taste Odor	Mild					Average					Extreme				
No. Of Persons	Days Between Back Wash (Regenerations)														
2	6	6	6	6	6	6	6	6	6	6	4	4	4	4	4
3	6	6	6	6	4	4	4	4	4	4	3	3	3	3	3
4	6	6	6	6	4	4	4	3	3	3	2	2	2	2	2
5	6	6	4	4	3	3	3	3	2	2	2	2	1	1	1
6	6	6	4	4	3	3	3	2	2	2	2	1	1	1	1
7	6	4	4	3	3	2	2	2	1	1	1	1	1	1	1
8	6	4	4	3	2	2	2	2	1	1	1	1	1	1	1
9	4	4	3	3	2	2	1	1	1	1	1	1	1	1	1
10	4	3	3	2	2	1	1	1	1	1	1	1	1	1	1

1. Press SETTINGS to advance to the TIME of DAY. TIME of DAY will flash. Press Up and Down key to adjust the TIME of DAY. Press and Hold UP or DOWN key to quickly advance the hours and minutes. When desired time is displayed, press SELECT to Advance to the No of DAYS setting.
2. DAYS will flash. Press the UP or DOWN key to adjust DAYS . When desired days between regenerations is displayed, At any time, press SETTINGS to return to previous home screen menu.

Menu - Level 1

Press SETTINGS key

TIME
12:00AM

DAYS
3

Manual Regeneration (Step / Cycle Valve)

To Initiate the manual regeneration, rotate the knob to the backwash position.

About The System

Operation During A Power Failure

In the event of a power failure, the valve will keep track of the time and day for 48 hours. The programmed settings are stored in a non-volatile memory and will not be lost during a power failure. If power fails while the unit is in regeneration, the valve will finish regeneration from the point it is at once power is restored. If the valve misses a scheduled regeneration due to a power failure, it will queue a regeneration at the next regeneration time once power is restored.

New Sounds

You may notice new sounds as your filter operates. The regeneration cycle lasts up to 30 minutes. During this time, you may hear water running intermittently to the drain.

Automatic Raw Water Bypass During Regeneration

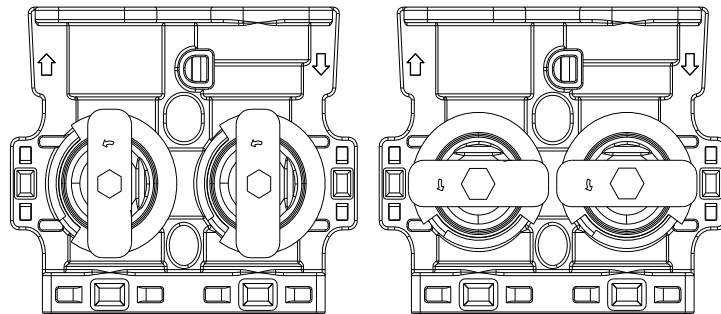
The regeneration cycle can last 30 minutes after which filtered water service will be restored. During regeneration, un-filtered water is automatically bypassed for use in the household. Hot water should be used as little as possible during this time to prevent un-filtered water from filling the water heater. This is why automatic regeneration is set for sometime during the night and manual regenerations should be performed when little or no water will be used in the household.

Normal regeneration time is 12:00 AM.

Manual Bypass

In the case of emergency you can isolate your water filter from the water supply using the bypass valve located at the back of the control. In normal operation the bypass is open with the on/off knobs in line with the inlet and outlet pipes.

To isolate the filter, simply rotate the knobs counter clockwise (as indicated by the word BY-PASS and arrow) until they lock. You can use your water related fixtures and appliances as the water supply is bypassing the filter. However, the water you use will be hard. To resume water service, open bypass valve by rotating the knobs counterclockwise.



SERVICE POSITION

BYPASS POSITION

System Configuration

Suggested Filter Valve Configuration	
Tank Size (Diameter)	Drain Line Flow Control (DLFC)
8"	#5 (3.5 GPM)
9"	#A (5.0 GPM)
10"	#A (5.0 GPM)
12"	#B (7.0 GPM)
14"	#C (10.0 GPM)
16"	none

Maintenance

Maintenance of your new water filter requires very little time or effort but it is essential. Regular maintenance will ensure many years of efficient and trouble-free operation.

1. Periodically make sure your pump is performing satisfactorily to ensure sufficient water is available for backwashing the filter.
2. Periodically test your raw and filtered water to ensure conditions are still the same for your original settings and that the unit is working the way it is intended to. Water testing is often the best way to determine when the filter media will require replacement.
3. Periodically check that the drain line is clear and free from any obstructions.

Care of Your System

To retain the attractive appearance of your new water filter, clean occasionally with mild soap solution. Do not use abrasive cleaners, ammonia or solvents. Never subject your softener to freezing or to temperatures above 100°F.

Replacing the Media Bed

NE - Neutralizing Filter - the media bed in a neutralizing filter is slowly dissolved and has to be replaced. The frequency of replacement varies, depending on water quality - consult your dealer to determine the expected life of your media bed.

AC - Taste and Odor Filter - under normal operating conditions the effective life of the filter media is approximately one to three years, depending on the water quality, after which, taste and odor problems may return. When this happens, contact your dealer for a replacement media bed.

MM - Sediment and Turbidity Filter - under normal operating conditions, the media should never need to be replaced. However, if you experience pressure loss and cannot correct it with a manual regeneration, your media bed may need replacing - contact your dealer.

Installation & Replacement Filter Media Pak

Check to ensure all media parts are received.

The first step in replacing the media bed is to shut off the water supply to the filter. Then place the unit into the backwash position to release any pressure in the lines. At this point, you must disconnect the plumbing from the inlet and outlet. Then unscrew the control valve from the fibreglass tank. Once this has been done, remove the distributor tube. Then you can remove the filter media and two types of gravel from the tank. The quickest way to do this is by simply tipping the tank upside down into a large drum or pail. The tank must be rinsed out completely and have no media or gravel left in it at all.

Loading the Media Pak

Place the distributor tube back down the center of the tank. NOTE: the top of this tube should be plugged with a rag or cork to prevent media from entering. Pour the bag of coarse gravel into the tank, and then pour the bag of fine gravel into the tank.

It is important that the distributor tube is not moved or pulled out as it is not possible to put it down to the bottom of the tank once gravel or media are in the tank.

Finally pour the larger bag(s) of media into the tank in the following order:

Multimedia Filters

- | | |
|------------------------------|---------------------------------|
| 1. Coarse gravel (1/2 x 1/4) | 4. Fine garnet (30 x 40) |
| 2. Fine gravel (1/8 x 1/16) | 5. Fine filter sand (.45 x .55) |
| 3. Coarse gravel (8 x 12) | 6. Anthrafil |

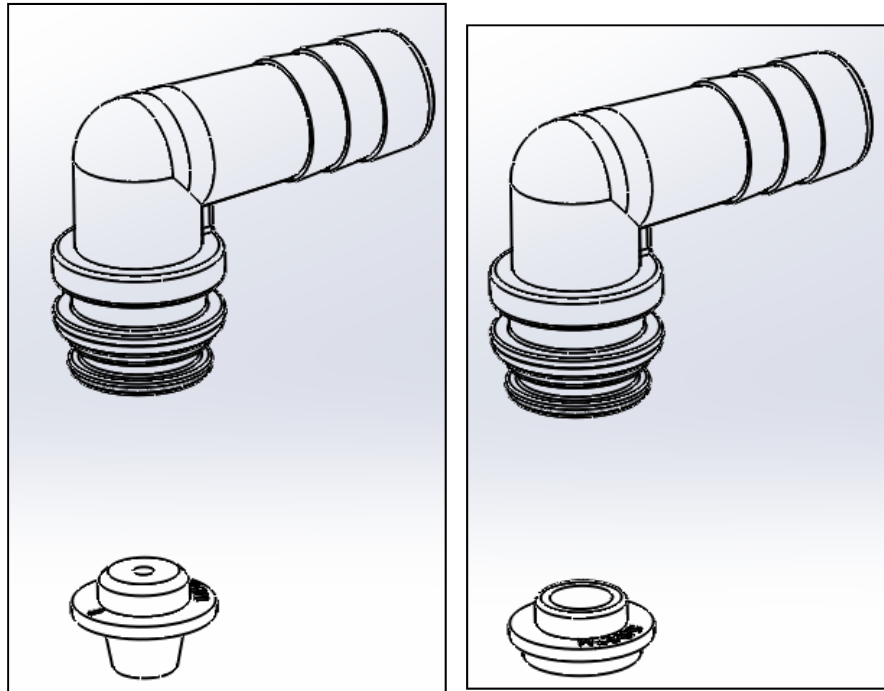
ACF Carbon Filters Neutralizing Filters

- | | | |
|------------------|------------------|--------------|
| 1. Coarse gravel | 1. Coarse gravel | 4. Mag Oxide |
| 2. Fine gravel | 2. Fine gravel | |
| 3. Carbon | 3. Calcite | |

Once this is done, the rag or cork should be removed from the distributor tube. Clean off the top of the tank. Finally place the control valve on the tank and on to the distributor tube. Tighten the control valve on to the tank. Connect or reconnect the inlet and outlet and drain. The control valve should be in the backwash position. Slowly open the inlet valve water supply and slowly fill the filter tank until water appears at the open drain line. Return the control to the service position and shut the inlet off for approximately one hour to allow the media to soak in the water.

After one hour, turn inlet water on slowly and place the control into the backwash position and plug the unit's electrical cord into a constant power source. Let the unit continue through its regeneration cycle automatically. The regeneration is necessary so all media fines are backwashed down the drain to ensure clean filtered water.

Replacing Drain Line Flow Control (DLFC)

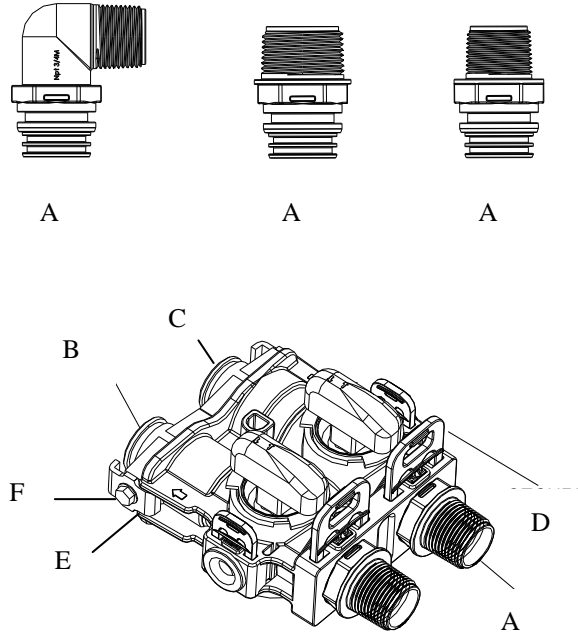


1. Remove the red clip that secures the drain line elbow.
2. Remove the BLFC washer from the elbow fitting.
3. Reassemble using the reverse procedure.

Main Repair Parts

REPLACEMENT PARTS - FILTER			
Replacement Part Number	Part Description	DWG #	Quantity
60010052	POWER TRANSFORMER 120V-12V	A	1
60010002	BYPASS / METER	B	1
10010063	485 UP DOWN FLOW FILTER VALVE	C	1
60010048	TOP CONE	D	1
25020041	844 TANK (75)	E	1
25020042	948 TANK (100)	E	1
25020043	1054 TANK (150)	E	1
25010058	1252 TANK (200)	E	1
25030007	1465 TANK (300)	E	1
50010005	DISTRIBUTOR 1X54	F	1

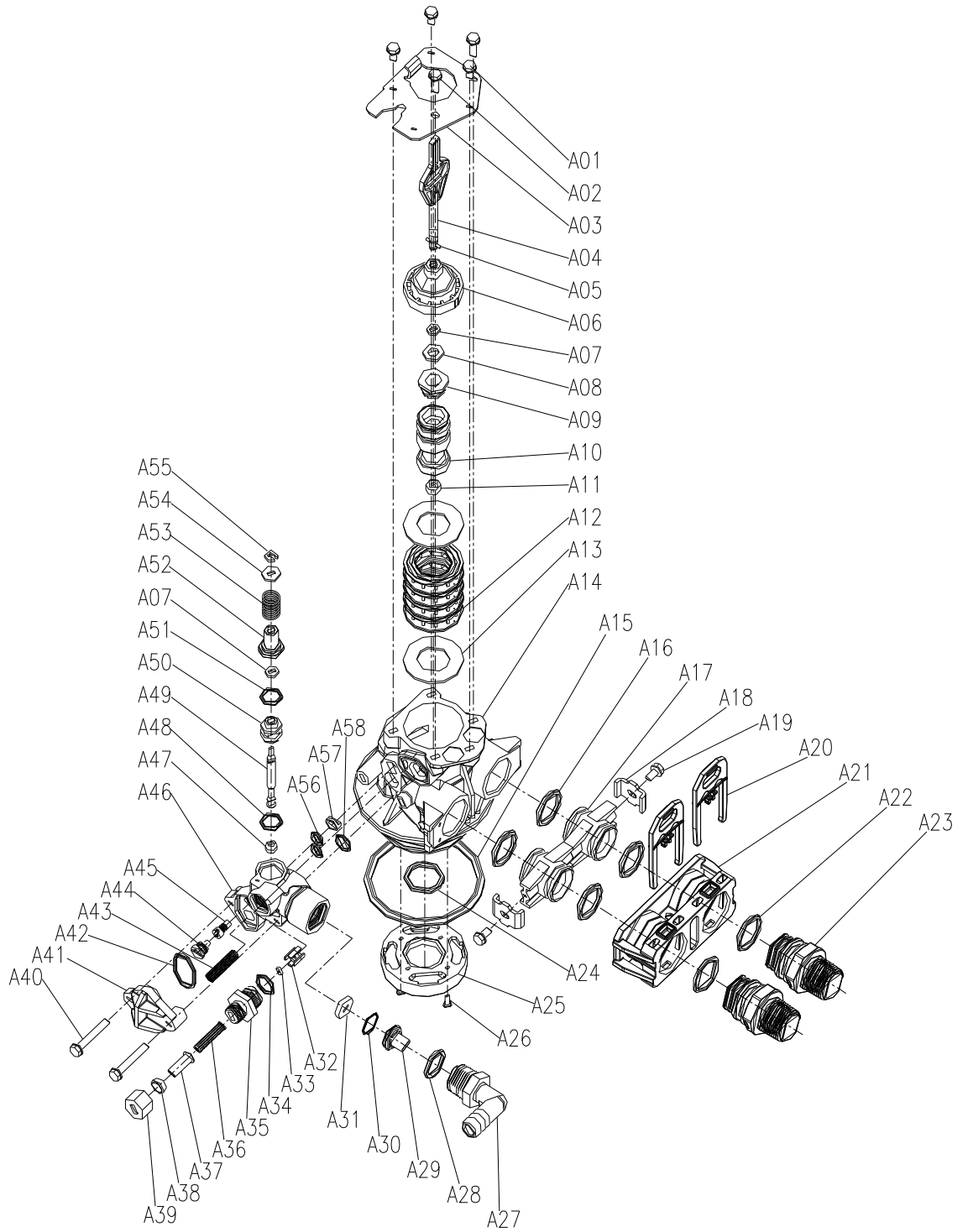
Main Repair Parts - Connectors



REPLACEMENT PARTS - CONNECTORS			
Replacement Part Number	Part Description	DWG #	Quantity
60010020	3/4" NPT ELBOW	A	2
60010019	1" NPT STRAIGHT	A	2
60010023	3/4" NPT STRAIGHT	A	2
60010079	VALVE COUPLING INLET	B	1
60010101	VALVE COUPLING OUTLET (METER SIDE)	C	1
60010025	PLASTIC SECURE CLIP	D	2
60010046	BYPASS SS CLIP	E	2
60010047	BYPASS SS SCREW	F	2

Control Valve Exploded View

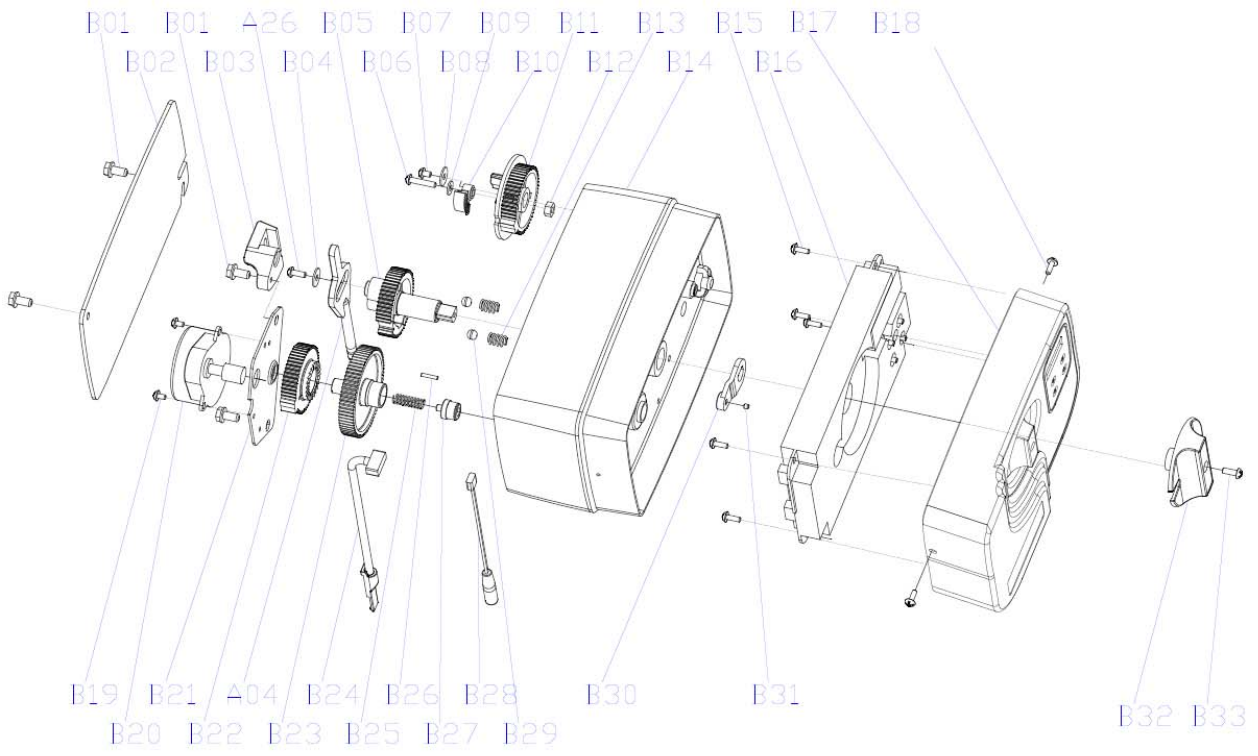
Control Valve Exploded View



Control Valve Parts List

Item No.	Part No.	Part Discription	Quantity
A01	05056087	Screw-M5×12(Hexagon)	3
A02	05056088	Screw-M5×16(Hexagon with Washer)	2
A03	05056047	End Plug Retainer	1
A04	05010081	Bnt65 Piston Rod	1
A05	05056097	Piston Pin	1
A06	05056023	End Plug	1
A07	05056070	Quad Ring	2
A08	05056024	End Plug Washer	1
A09	05056022	Piston Retainer	1
A10	05056181	Piston (Electrical)	1
A11	05056104	Muffler	1
A12	05056021	Spacer	4
A13	05056073	Seal	5
A14	05056019	Bnt65 Valve Body	1
A15	05056063	O-ring- ϕ 78.74×5.33	1
A16	05056129	O-ring- ϕ 23×3	4
A17	05056025	Adaptor Coupling	2
A18	05056044	Adaptor Clip	2
A19	05056090	Screw-ST4.2×13(Hexagon with Washer)	2
A20	21709003	Secure Clip	2
A21	05056140	Valve Connector	1
A22	05056065	O-ring- ϕ 23.6×2.65	2
A23	21319006	Screw Adaptor	2
A24	26010103	O-ring- ϕ 25×3.55	1
A25	07060007	Valve Bottom Connector	1
A26	13000426	Screw-ST2.9×13(Large Wafer)	2
A27	05056038	Drain Fitting	1
A28	26010003	O-Ring- ϕ 18×2.65	1
A29	05056036	DLFC Button Retainer	1
A30	05056079	O-Ring- ϕ 15×0.8	1
A31	05056143	DLFC-2#	1
A32	05056035	BLFC Button Retainer	1
A33	05056191	BLFC-2#	1
A34	05056138	O-Ring- ϕ 14×1.8	1
A35	05056100B	BLFC Fitting	1
A36	05056106	Brine Line Screen	1
A37	05056107	BLFC Tube Insert	1
A38	05056033	BLFC Ferrule	1
A39	05056108	BLFC Fitting Nut	1
A40	05056086	Screw-M5×30(Hexagon with Washer)	2
A41	05056029	Injector Cover	1

Power Head Exploded View



Power Head Parts List

Item No.	Part No.	Part Description	Quantity
B01	5056136	Screw-ST3.5×13(Hexagon with Washer)	4
B02	5056014	Bnt65 Back Cover	1
B03	5010045	Piston Stem Holder	1
A26	13000426	Screw-ST2.9×13(Large Wafer)	1
B04	5056139	Washer-3x13	1
B05	5056005	Main Gear	1
B06	5056083	Screw-M4x14	1
B07	5056166	Screw-ST4.2×12(Large Wafer)	1
B08	5056141	Washer-4x12	1
B09	13111004	Washer-4x9	1
B10	5056016	Refill Regulator	1
B11	5056015	Brine Gear	1
B12	5056089	Nut-M4	1
B13	5056095	Spring Detent	2
B14	5056001	Bnt65 Housing	1
B15	5010037	Screw-ST2.9×10	5
B16	5056504	Bnt165 Pcb	1
B17	5056500	Bnt165 Front Cover	1
	5056505	Bnt165 Operation Label	1
	5056506	Bnt165 Regen. Label	1
B18	5056509	Screw-ST2.9×10(CSK)	2
B19	5056082	Screw-M3×5	2
B20	5056510	Motor-12v/2rpm	1
	11700005	Wire Connector	2
B21	5056045	Motor Mounting Plate	1
B22	5056501	Bnt165 Drive Gear	1
A04	5010081	Bnt65 Piston Rod	1
B23	5056002	Idler Gear	1
B24	5010031	Meter Assembly	1
	5010046	Meter Strain Relief	1
B25	5056094	Spring Idler	1
B26	5056098	Motor Pin	1
B27	5056502	Spring Retainer	1
B28	5056507	Bnt165 Power Cable	1
	5056013	Bnt65 Power Strain Relief	1
B29	5056092	Ball-1/4inch	2
B30	5056503	Magnet Holder	1
B31	5010023	Magnet-φ3×2.7	1
B32	5056008	Bnt65 Knob	1
	5056111	Bnt65 Knob Label	1
B33	5056084	Screw-ST3.5x13	1

Trouble Shooting

Issue	Possible Cause	Possible Solution
A. Unit fails to initiate a regeneration cycle.	1. No power supply.	Check electrical service, fuse, etc.
	2. Defective circuit board.	Replace faulty parts.
	3. Power failure.	Reset time of day.
B. FILTER BLEEDS TASTE AND ODOR OR SEDIMENT	1. By-pass valve open.	Close by-pass valve.
	2. Electrical service to unit has been interrupted	Assure permanent electrical service (check fuse, plug or switch)
	3. Defective or stripped media bed	Replace media
	4. Quality of water has worsened	Have water sample analyzed to determine any change
	5. Filter capacity too small	Replace with larger unit or add another filter
	6. Filter not backwashing enough	Be sure control is not clogged or drain line restricted. Be sure water pressure has not dropped and that pump has sufficient capacity.
	7. Leak between valve and central tube.	Check if central tube is cracked or o-ring is damaged. Replace faulty parts.
	8. Internal valve leak.	Replace valve seals, spacer, and piston assembly.
C. Low water pressure.	1. Iron or scale build up in line feeding unit.	Clean pipes.
	2. Iron build up inside valve or tank.	Clean control and add resin cleaner to clean bed. Increase regeneration frequency.
	3. Inlet of control plugged due to foreign material.	Remove piston and clean control valve.
D. Filter media in drain line.	1. Air in water system.	Check well system for proper air eliminator control.
	2. Incorrect drain line flow control (DLFC) button.	Check for proper flow rate.
E. Valve continuously cycles.	1. Defective position sensor PCB.	Replace faulty parts.
F. Flow to drain continuously.	1. Valve settings incorrect.	Check valve settings.
	2. Foreign material in control valve.	Clean control.
	3. Internal leak.	Replace seals, spacers, and piston assembly.

Warranty

Canature Watergroup guarantees that your new water conditioner is built of quality material and workmanship. When properly installed and maintained, it will give years of trouble free service.

Five Year Limited Warranty

Canature WaterGroup will replace the salt tank or cabinet tank, the fibreglass mineral tank, the ion exchange resin, and valve parts provided the failure is due to a defect in material or workmanship and not the result of damage from any of the conditions described in the general conditions of this warranty.

General Conditions

Damage to any part of this water conditioner as a result of misuse, misapplication, neglect, alteration, accident, installation or operation contrary to our printed instructions, damage to ion exchange resin and seals caused by chlorine / chloramines in the water supply, or damage caused by any force of nature is not covered in this warranty. We will repair or replace defective parts if our warranty department determines it to be defective under the terms of this warranty. Canature WaterGroup assumes no responsibility for consequential damage, labour or expense incurred as a result of a defect or failure.